STEP 1: mark point A (12mm up from torso depth) to point B, extend, mark to point C (shoulder)

STEP 2: flip template and repeat from fabric edge down to shoulder

STEP 3: repeat STEP 1 from point A (12mm down from torso depth) to point C (mid thigh)

STEP 4: flip template and repeat from fabric edge up to mid thigh

STEP 5: pre-finish, sew sleeve, cut, rotate and sew to rejoin